SIEMENS

Data sheet

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SIMATIC S7-300, CPU 314C-2PN/DP COMPACT CPU WITH 192 KBYTE WORKING MEMORY, 24 DI/16 DO, 4AI, 2AO, 1 PT100, 4 FAST COUNTERS (60 KHZ), 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE ETHERNET PROFINET, WITH 2 PORT SWITCH, INTEGRATED 24V DC POWER SUPPLY, FRONT CONNECTOR (2 X 40PIN) AND MICRO MEMORY CARD REQUIRED

General information	
Hardware product version	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 or higher with HSP 191
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	Miniature circuit breaker, type C; min. 2 A; miniature circuit
(recommendation)	breaker type B, min. 4 A
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Digital inputs	
Load voltage L+	
— Rated value (DC)	24 V

Decrees a clarity marketing	Yes
— Reverse polarity protection	165
Digital outputs	
Load voltage L+	24.1/
— Rated value (DC)	24 V
 Reverse polarity protection 	No
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	190 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital inputs	
from load voltage L+ (without load), max.	80 mA
Digital outputs	
● from load voltage L+, max.	50 mA
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	192 kbyte
• expandable	No
Size of retentive memory for retentive data	64 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
● Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last 	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte

3	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
C	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
DB .	
Description	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61; only for PROFINET
Number of startup OBs	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
• per priority class	16
 additional within an error OB 	4

S7 counter 256 Retentivity Yes — adjustable Yes — lower limit 0 — upper limit 255 — preset Z 0 to Z 7 Counting range Yes — can be set Yes — lower limit 0 — upper limit 999
Retentivity — adjustable Yes — lower limit 0 — upper limit 255 — preset Z 0 to Z 7 Counting range — can be set Yes — lower limit 0
— adjustable Yes — lower limit 0 — upper limit 255 — preset Z 0 to Z 7 Counting range — can be set Yes — lower limit 0
— lower limit 0 — upper limit 255 — preset Z 0 to Z 7 Counting range — can be set Yes — lower limit 0
— upper limit 255 — preset Z 0 to Z 7 Counting range — can be set Yes — lower limit 0
 — preset Counting range — can be set — lower limit Z 0 to Z 7 Yes 0
Counting range — can be set — lower limit O
— can be set— lower limitYes0
— lower limit 0
000
— upper limit 999
IEC counter
• present Yes
• Type SFB
Number Unlimited (limited only by RAM capacity)
S7 times
• Number 256
Retentivity

— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 64 KB
Flag	
Number, max.	256 byte
Retentivity available	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 003 byte
— Outputs	2 010 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
● Inputs, adjustable	2 048 byte
Outputs, adjustable	2 048 byte
● Inputs, default	256 byte
Outputs, default	256 byte
Default addresses of the integrated channels	
	136.0 to 138.7

 — Digital outputs — Analog inputs — Analog outputs 800 to 809 800 to 803 Subprocess images Number of subprocess images, max. 1; With PROFINET IO, the length of the user data is limited 	l to
— Analog outputs 800 to 803 Subprocess images ● Number of subprocess images, max. 1; With PROFINET IO, the length of the user data is limited.	l to
Subprocess images • Number of subprocess images, max. 1; With PROFINET IO, the length of the user data is limited.	l to
• Number of subprocess images, max. 1; With PROFINET IO, the length of the user data is limited	l to
	l to
1600 bytes	
Digital channels	
● Inputs 16 048	
— of which central 1 016	
• Outputs 16 096	
— of which central 1 008	
Analog channels	
● Inputs 1 006	
— of which central 253	
• Outputs 1 007	
— of which central 250	
Hardware configuration	
Number of expansion units, max. 3	
Number of DP masters	
• integrated 1	
• via CP 4	
Number of operable FMs and CPs (recommended)	
● FM 8	
• CP, PtP 8	
• CP, LAN 10	
Rack	
• Racks, max.	
Modules per rack, max.8; In rack 3 max. 7	
Time of day	
Clock	
Hardware clock (real-time) Yes	
• retentive and synchronizable Yes	
Backup time 6 wk; At 40 °C ambient temperature	
• Deviation per day, max. 10 s; Typ.: 2 s	
Behavior of the clock following POWER-ON Clock continues running after POWER OFF	
 Behavior of the clock following expiry of backup period Clock continues to run with the time at which the power fail occurred 	ure
Operating hours counter	
• Number 1	
Number/Number range 0	
• Range of values 0 to 2^31 hours (when using SFC 101)	

Granularity	1 hour
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	24
 of which inputs usable for technological functions 	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30V
Input current	
• for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for counter/technological functions	
— at "0" to "1", max.	8 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions

• unshielded, max.	600 m; For technological functions: No
for technological functions	
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed

— Siliciaca, max.	oo iii, at maximam ooant noquency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
 of which high-speed outputs 	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
 Response threshold, typ. 	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
● for signal "1", min.	L+ (-0.8 V)
Output current	
● for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	Yes
Switching frequency	
with resistive load, max.	100 Hz
with inductive load, max.	0.5 Hz
● on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m

• unshielded, max.	600 m
Analog inputs	
Number of analog inputs	5
 For voltage/current measurement 	4
 For resistance/resistance thermometer measurement 	1
integrated channels (AI)	5; 4 x current/voltage, 1 x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
Voltage	Yes; ±10 V / 100 k Ω ; 0 V to 10 V / 100 k Ω
• Current	Yes; ±20 mA / 100 $\Omega;$ 0 mA to 20 mA / 100 $\Omega;$ 4 mA to 20 mA / 100 Ω
Resistance thermometer	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 Ω to 600 Ω / 10 M Ω
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
Input resistance (0 to 10 V)	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
 Input resistance (0 to 20 mA) 	100 Ω
• -20 mA to +20 mA	Yes
 Input resistance (-20 mA to +20 mA) 	100 Ω
• 4 mA to 20 mA	Yes
 Input resistance (4 mA to 20 mA) 	100 Ω
Input ranges (rated values), resistance thermometer	
● Pt 100	Yes
Input resistance (Pt 100)	10 ΜΩ
Input ranges (rated values), resistors	
No-load voltage, typ.	3.3 V
 Measuring current, typ. 	1,25 mA
• 0 to 600 ohms	Yes
• Input resistance (0 to 600 ohms)	10 ΜΩ
Thermocouple (TC)	
Temperature compensation	

— parameterizable	No		
Characteristic linearization			
parameterizable	Yes; by software		
for resistance thermometer	Pt 100		
Cable length			
• shielded, max.	100 m		
Analog outputs			
Number of analog outputs	2		
integrated channels (AO)	2		
Voltage output, short-circuit protection	Yes		
Voltage output, short-circuit current, max.	55 mA		
Current output, no-load voltage, max.	14 V		
Output ranges, voltage	Yes		
• 0 to 10 V			
• -10 V to +10 V	Yes		
Output ranges, current	Vac		
• 0 to 20 mA	Yes		
● -20 mA to +20 mA	Yes		
• 4 mA to 20 mA	Yes		
Connection of actuators			
 for voltage output two-wire connection 	Yes; Without compensation of the line resistances		
 for voltage output four-wire connection 	No		
• for current output two-wire connection	Yes		
Load impedance (in rated range of output)			
with voltage outputs, min.	1 kΩ		
with voltage outputs, capacitive load, max.	0.1 μF		
with current outputs, max.	300 Ω		
 with current outputs, inductive load, max. 	0.1 mH		
Destruction limits against externally applied voltages ar	nd currents		
 Voltages at the outputs towards MANA 	16 V; Permanent		
Current, max.	50 mA; Permanent		
Cable length			
• shielded, max.	200 m		
Analog value generation	Analog value generation		
Measurement principle	Actual value encryption (successive approximation)		
Integration and conversion time/resolution per channel			
 Resolution with overrange (bit including sign), max. 	12 bit		
• Integration time, parameterizable	Yes; 16.6 / 20 ms		
 Interference voltage suppression for interference frequency f1 in Hz 	50 / 60 Hz		
• permissible input frequency, max.	400 Hz		

 Conversion time (per channel) 	1 ms
 Time constant of the input filter 	0.38 ms
 Basic execution time of the module (all channels released) 	1 ms
Settling time	
• for resistive load	0.6 ms
 for capacitive load 	1 ms
• for inductive load	0.5 ms
Encoder	
Connection of signal encoders	
• for voltage measurement	Yes

Encoder	
Connection of signal encoders	
for voltage measurement	Yes
• for current measurement as 2-wire transducer	Yes; with external supply
• for current measurement as 4-wire transducer	Yes
 for resistance measurement with two-wire connection 	Yes; Without compensation of the line resistances
 for resistance measurement with three-wire connection 	No
 for resistance measurement with four-wire connection 	No
Connectable encoders	
• 2-wire sensor	Yes
 permissible quiescent current (2-wire sensor), max. 	1.5 mA

Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
Operational error limit in overall temperature range	
 Voltage, relative to input range, (+/-) 	1 %
 Current, relative to input range, (+/-) 	1 %
 Resistance, relative to input range, (+/-) 	1 %
 Voltage, relative to output range, (+/-) 	1 %
 Current, relative to output range, (+/-) 	1 %
Basic error limit (operational limit at 25 °C)	
 Voltage, relative to input range, (+/-) 	0.8 %; Linearity error +/- 0.06 %

 Current, relative to input range, (+/-) 	0.8 %; Linearity error +/- 0.06 %
 Resistance, relative to input range, (+/-) 	0.8 %; Linearity error +/- 0.2%
 Resistance thermometer, relative to input range, (+/-) 	0.8 %
 Voltage, relative to output range, (+/-) 	0.8 %
 Current, relative to output range, (+/-) 	0.8 %
Interference voltage suppression for $f = n x (f1 +/- 1 \%)$,	f1 = interference frequency
 Series mode interference (peak value of interference < rated value of input range), min. 	30 dB

Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0

40 dB

• Common mode interference, min.

1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	Yes
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	Yes
 Point-to-point connection 	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	Yes
 S7 basic communication 	Yes
— S7 communication	Yes
 S7 communication, as client 	No; but via CP and loadable FB
 S7 communication, as server 	Yes
DP master	
Transmission rate, max.	12 Mbit/s
 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	No

— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
 S7 communication, as client 	No
 S7 communication, as server 	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
 Number of DP slaves that can be simultaneously activated/deactivated, max. 	8
 Direct data exchange (slave-to-slave communication) 	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
 Transmission rate, max. 	12 Mbit/s
 automatic baud rate search 	Yes; only with passive interface
 Address area, max. 	32
User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
 Global data communication 	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
 S7 communication, as server 	Yes; Connection configured on one side only
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45

Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
• integrated switch	Yes
Media redundancy	
supported	Yes
 Switchover time on line break, typ. 	200 ms; PROFINET MRP
Number of stations in the ring, max.	50
Functionality	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
 PROFIBUS DP master 	No
 PROFIBUS DP slave 	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
• Web server	Yes
— Number of HTTP clients	5
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	Yes; OB 61
 Open IE communication 	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— Shared device	Yes
 Prioritized startup 	Yes
 Number of IO devices with prioritized 	32
startup, max.	
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of IO Devices with IRT and the	128
option "high flexibility"	

 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes
 Number of IO Devices per tool, max. 	8
 Device replacement without swap medium 	Yes
— Send cycles	$250~\mu s,500~\mu s,1$ ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	$250~\mu s$ to $512~m s$ (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
 User data consistency, max. 	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	No
 Open IE communication 	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	

Number of connections, max.
 Local port numbers used at the system end
 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported

 Keep-alive function, supported 	Yes
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; For PROFINET only
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
Number of GD loops, max.	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	8
Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	8
 Data length for connection type 01H, max. 	1 460 byte
 Data length for connection type 11H, max. 	32 768 byte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte

• UDP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes
Number of HTTP clients	5
 User-defined websites 	Yes
PROFINET CBA (at set setpoint communication load)	
 Setpoint for the CPU communication load 	50 %
 Number of remote interconnection partners 	32
Number of functions, master/slave	30
 Total of all master/slave connections 	1 000
 Data length of all incoming connections master/slave, max. 	4 000 byte
 Data length of all outgoing connections master/slave, max. 	4 000 byte
 Number of device-internal and PROFIBUS interconnections 	500
 Data length of device-internal und PROFIBUS interconnections, max. 	4 000 byte
Data length per connection, max.	1 400 byte
Remote interconnections with acyclic transmission	
 — Sampling frequency: Sampling time, min. 	500 ms
 Number of incoming interconnections 	100
 Number of outgoing interconnections 	100
 Data length of all incoming interconnections, max. 	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with cyclic transmission	
 Transmission frequency: Transmission interval, min. 	10 ms
 Number of incoming interconnections 	200
 Number of outgoing interconnections 	200
 Data length of all incoming interconnections, max. 	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte
 Data length per connection, max. 	450 byte
HMI variables via PROFINET (acyclic)	
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap

LIMI contable on delle s	500 ms
— HMI variable updating	
— Number of HMI variables	200
— Data length of all HMI variables, max.	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
 Number of linked PROFIBUS devices 	16
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	12
usable for PG communication	11
 reserved for PG communication 	1
 adjustable for PG communication, min. 	1
 adjustable for PG communication, max. 	11
 usable for OP communication 	11
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 adjustable for OP communication, max. 	11
 usable for S7 basic communication 	8
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, 	0
min.	
 adjustable for S7 basic communication, 	8
max.	
usable for S7 communication	10
 reserved for S7 communication 	0
 adjustable for S7 communication, min. 	0
 adjustable for S7 communication, max. 	10
total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters

 Number of variables, max. 	30
— of which status variables, max.	30
of which control variables, max.	14
Forcing	
• Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	500
— adjustable	No
of which powerfail-proof	100; Only the last 100 entries are retained
 Number of entries readable in RUN, max. 	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
Status indicator digital input (green)	Yes
Status indicator digital output (green)	Yes
Integrated Functions	
Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes DID controller (and "Tankanian incl. Functional" controll
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller Number of pulse outputs	Yes 4: Pulso width modulation up to 2.5 kHz (see "Technological"
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	Yes
• between the channels	No

• between the channels and backplane bus

• Potential separation digital outputs

• between the channels, in groups of

Potential separation digital outputs

• between the channels

Yes

Yes Yes

8

	V
between the channels and backplane bus	Yes
Potential separation analog inputs	Very common for analog I/O
Potential separation analog inputs	Yes; common for analog I/O
• between the channels	No
between the channels and backplane bus	Yes
Potential separation analog outputs	
 Potential separation analog outputs 	Yes; common for analog I/O
between the channels	No
 between the channels and backplane bus 	Yes
Permissible potential difference	
Between the inputs and MANA (UCM)	8 V DC
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
 Nesting levels 	8
System functions (SFC)	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm

Weights
Weight, approx.
730 g

last modified: 12/06/2016