Data sheet



SIMATIC S7-1500 COMPACT CPU CPU 1511C-1PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 175 KB FOR PROGRAM AND 1 MB FOR DATA, 16 DIGITAL INPUTS, 16 DIGITAL OUTPUTS, 5 ANALOG INPUTS, 2 ANALOG OUTPUTS, 6 HIGH SPEED COUNTERS, 4 HIGH SPEED COUNTERS FOR PTO/PWM/FREQUENZY OUTPUT 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 60 NS BIT-PERFORMANCE, INCL. FRONT CONNECTOR PUSH-IN, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1511C-1 PN
HW functional status	FS03
Firmware version	V2.0
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V14
Configuration control	
via dataset	Yes
Display	
Screen diagonal (cm)	3.45 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V; 20.4 V DC, for supplying the digital inputs/outputs

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms; Refers to the power supply on the CPU section
Input current	
Current consumption (rated value)	0.8 A; Digital onboard I/O modules are supplied separately
Inrush current, max.	1.9 A; Rated value
l²t	0.34 A²·s
Digital inputs	
• from load voltage L+ (without load), max.	20 mA; per group
Digital outputs	
• from load voltage L+, max.	30 mA; Per group, without load
Output voltage	
Rated value (DC)	24 V
Encoder supply	
Number of outputs	1; One common 24 V encoder supply
24 V encoder supply	
• 24 V	Yes; L+ (-0.8 V)
Short-circuit protection	Yes
Output current, max.	1 A
Power	
Power consumption from the backplane bus	8.5 W
(balanced)	
Infeed power to the backplane bus	10 W
Power loss	
Power loss, typ.	11.8 W
Memory	
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	175 kbyte
• integrated (for data)	1 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns

CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
● Size, max.	1 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535
• Size, max.	175 kbyte
FC	
Number range	0 65 535
• Size, max.	175 kbyte
ОВ	
• Size, max.	175 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	2 048
Number	2 040
Retentivity	Voo
— adjustable	Yes
IEC counter	Any (only limited by the main memory)
Number	Any (only limited by the main memory)
Retentivity	Voc
— adjustable	Yes
S7 times	2.049
Number	2 048
Retentivity	

— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data gross and their retentivity	
Data areas and their retentivity Flag	
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1

Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
 Type 	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Digital inputs	
integrated channels (DI)	16
Digital inputs, parameterizable	Yes
Source/sink input	P-reading
Input characteristic curve in accordance with IEC 61131, type 3	Yes
Digital input functions, parameterizable	
Gate start/stop	Yes
Capture	Yes
 Synchronization 	Yes
Input voltage	
Type of input voltage	DC
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
● for signal "1"	+11 to +30V
Input current	
● for signal "1", typ.	2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
for standard inputs — parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 1.6 / 3.2 / 12.8 / 20 ms
	Yes; none / 0.05 / 0.1 / 0.4 / 1.6 / 3.2 / 12.8 / 20 ms 4 μs; for parameterization "none"
— parameterizable	
— parameterizable— at "0" to "1", min.	4 μs; for parameterization "none"
— parameterizable— at "0" to "1", min.— at "0" to "1", max.	4 μs; for parameterization "none" 20 ms
 parameterizable at "0" to "1", min. at "0" to "1", max. at "1" to "0", min. 	4 μs; for parameterization "none"20 ms4 μs; for parameterization "none"

for counter/technological functions	
— parameterizable	Yes; Same as for standard inputs
Cable length	
• shielded, max.	1 000 m; 600 m for technological functions; depending on input frequency, encoder and cable quality; max. 50 m at 100 kHz
• unshielded, max.	600 m; For technological functions: No
Digital outputs	
Type of digital output	Transistor
integrated channels (DO)	16
Current-sourcing	Yes; Push-pull output
Short-circuit protection	Yes; electronic/thermal
Response threshold, typ.	1.6 A with standard output, 0.5 A with high-speed output; see manual for details
Limitation of inductive shutdown voltage to	-0.8 V
Controlling a digital input	Yes
Accuracy of pulse duration	Up to ±100 ppm ±2 μs at high-speed output; see manual for details
minimum pulse duration	2 μs; With High Speed output
Digital output functions, parameterizable	
 Switching tripped by comparison values 	Yes; As output signal of a high-speed counter
PWM output	Yes
— Number, max.	4
Cycle duration, parameterizable	Yes
— ON period, min.	0 %
— ON period, max.	100 %
Resolution of the duty cycle	0.0036 %; For S7 analog format, min. 40 ns
Frequency output	Yes
Pulse train	Yes; also for pulse/direction interface
Switching capacity of the outputs	
• with resistive load, max.	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details
● on lamp load, max.	5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details
Load resistance range	
• lower limit	48 Ω ; 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details
• upper limit	12 kΩ
Output voltage	
Type of output voltage	DC
● for signal "0", max.	1 V; With high-speed output, i.e. when using a high-speed output; see manual for details
● for signal "1", min.	23.2 V; L+ (-0.8 V)

● for signal "1" rated value	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details
• for signal "1" permissible range, min.	2 mA
• for signal "1" permissible range, max.	0.6 A; 0.12 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details
• for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
• "0" to "1", max.	200 μs
• "1" to "0", max.	500 μs; Load-dependent
for technological functions	
— "0" to "1", max.	$5\;\mu\text{s};$ Depending on the output used, see additional description in manual
— "1" to "0", max.	$5~\mu s;$ Depending on the output used, see additional description in manual
Parallel switching of two outputs	
• for logic links	Yes; For technological functions: No
• for uprating	No
• for redundant control of a load	Yes; For technological functions: No
Switching frequency	
with resistive load, max.	100 kHz; For high-speed output, 100 Hz for standard output
with inductive load, max.	0.5 Hz; Acc. to IEC 60947-5-1, DC-13; observe derating curve
• on lamp load, max.	10 Hz
Total current of the outputs	
Current per channel, max.	0.5 A; see additional description in the manual
Current per group, max.	8 A; see additional description in the manual
 Current per power supply, max. 	4 A; 2 power supplies for each group, current per power supply max. 4 A, see additional description in manual
for technological functions	
Current per channel, max.	0.5 A; see additional description in the manual
Cable length	
• shielded, max.	1 000 m; 600 m for technological functions; depending on output frequency, load, and cable quality; max. 50 m at 100 kHz 600 m; For technological functions: No
• unshielded, max.	ood III, i or technological functions. No
Analog inputs	
Number of analog inputs	5; 4x for U/I, 1x for R/RTD
For current measurement	4; max.
 For voltage measurement 	4; max.
 For resistance/resistance thermometer measurement 	1
permissible input voltage for voltage input (destruction limit), max.	28.8 V
permissible input current for current input (destruction limit), max.	40 mA

Cycle time (all channels), min.	1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
Technical unit for temperature measurement adjustable	Yes; °C/°F/K
Input ranges (rated values), voltages	
• 0 to +10 V	Yes; Physical measuring range: ± 10 V
Input resistance (0 to 10 V)	100 kΩ
• 1 V to 5 V	Yes; Physical measuring range: ± 10 V
Input resistance (1 V to 5 V)	100 kΩ
• -10 V to +10 V	Yes
Input resistance (-10 V to +10 V)	100 kΩ
• -5 V to +5 V	Yes; Physical measuring range: ± 10 V
Input resistance (-5 V to +5 V)	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes; Physical measuring range: ± 20 mA
• Input resistance (0 to 20 mA)	50 Ω; Plus approx. $55 $ ohm for overvoltage protection by PTC
• -20 mA to +20 mA	Yes
• Input resistance (-20 mA to +20 mA)	50 Ω; Plus approx. $55 $ ohm for overvoltage protection by PTC
• 4 mA to 20 mA	Yes; Physical measuring range: ± 20 mA
• Input resistance (4 mA to 20 mA)	50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC
Input ranges (rated values), resistance thermomete	
• Ni 100	Yes; Standard/climate
Input resistance (Ni 100)	10 ΜΩ
• Pt 100	Yes; Standard/climate
Input resistance (Pt 100)	10 ΜΩ
Input ranges (rated values), resistors	
• 0 to 150 ohms	Yes; Physical measuring range: 0 600 ohms
• Input resistance (0 to 150 ohms)	10 ΜΩ
• 0 to 300 ohms	Yes; Physical measuring range: 0 600 ohms
Input resistance (0 to 300 ohms)	10 ΜΩ
• 0 to 600 ohms	Yes
Input resistance (0 to 600 ohms)	10 ΜΩ
Cable length	
• shielded, max.	800 m; for U/I, 200 m for R/RTD
Analog outputs	
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Cycle time (all channels), min.	1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
Output ranges, voltage	
• 0 to 10 V	Yes
• 1 V to 5 V	Yes

• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Load impedance (in rated range of output)	
with voltage outputs, min.	1 kΩ
with voltage outputs, capacitive load, max.	100 nF
• with current outputs, max.	500 Ω
with current outputs, inductive load, max.	1 mH
Cable length	
• shielded, max.	200 m
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), max. 	16 bit
• Integration time, parameterizable	Yes; 2.5 / 16.67 / 20 / 100 ms, acts on all channels
 Interference voltage suppression for interference frequency f1 in Hz 	400 / 60 / 50 / 10
Smoothing of measured values	
parameterizable	Yes
• Step: None	Yes
• Step: low	Yes
Step: Medium	Yes
• Step: High	Yes
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), 	16 bit
max.	
Settling time	4.5
• for resistive load	1.5 ms
for capacitive load	2.5 ms
for inductive load	2.5 ms
Encoder	
Connection of signal encoders	
for voltage measurement	Yes
• for current measurement as 4-wire transducer	Yes
 for resistance measurement with two-wire connection 	Yes
 for resistance measurement with three-wire connection 	Yes

• for resistance measurement with four-wire	Yes
connection Connectable encoders	
• 2-wire sensor	Yes
permissible quiescent current (2-wire)	1.5 mA
sensor), max.	1.3 HIA
Encoder signals, incremental encoder (asymmetrical)	
Input voltage	24 V
Input frequency, max.	100 kHz
Counting frequency, max.	400 kHz; with quadruple evaluation
 Signal filter, parameterizable 	Yes
 Incremental encoder with A/B tracks, 90° phase offset 	Yes
 Incremental encoder with A/B tracks, 90° phase offset and zero track 	Yes
Pulse encoder	Yes
 Pulse encoder with direction 	Yes
 Pulse encoder with one impulse signal per 	Yes
count direction	
rrors/accuracies	
Linearity error (relative to input range), (+/-)	0.1 %
Temperature error (relative to input range), (+/-)	0.005 %/K
Crosstalk between the inputs, max.	-60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.05 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.02 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.005 %/K
Crosstalk between the outputs, max.	-80 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.05 %
Operational error limit in overall temperature range	
 Voltage, relative to input range, (+/-) 	0.3 %
 Current, relative to input range, (+/-) 	0.3 %
 Resistance, relative to input range, (+/-) 	0.3 %
 Resistance thermometer, relative to input range, (+/-) 	Pt100 Standard: ±2 K, Pt100 Climate: ±1 K, Ni100 Standard: ±1.2 K, Ni100 Climate: ±1 K
 Voltage, relative to output range, (+/-) 	0.3 %
Voltage, relative to output range, (+/-)Current, relative to output range, (+/-)	0.3 % 0.3 %
• Current, relative to output range, (+/-)	

Resistance, relative to input range, (+/-)
 Resistance thermometer, relative to input range, (+/-)
 Pt100 Standard: ±1 K, Pt100 Climate: ±0.5 K, Ni100 Standard: ±0.6 K, Ni100 Climate: ±0.5 K
 Voltage, relative to output range, (+/-)
 Current, relative to output range, (+/-)
 0.2 %

Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interference frequency

• Series mode interference (peak value of interference < rated value of input range), min.

10 V

30 dB

• Common mode voltage, max.

60 dB; at 400 Hz: 50 dB

• Common mode interference, min.

ntertaces

Number of PROFINET interfaces

1

2

1. Interface

Interface types

Number of ports

• integrated switch Yes

• RJ 45 (Ethernet) Yes; X1

Functionality

• PROFINET IO Controller Yes

• PROFINET IO Device Yes

• SIMATIC communication Yes

Open IE communication
 Yes

• Web server Yes

Media redundancy
 Yes

PROFINET IO Controller

Services

— PG/OP communication Yes

— S7 routing Yes

— Isochronous mode— Open IE communicationYes

— IRT Yes

— MRP Yes; As MRP redundancy manager and/or MRP client; max.

number of devices in the ring: 50

— MRPD Yes; Requirement: IRT

— Prioritized startup
Yes; Max. 32 PROFINET devices

— Number of connectable IO Devices, max. 128; In total, up to 256 distributed I/O devices can be connected

via AS-i, PROFIBUS or PROFINET

— Of which IO devices with IRT, max.

- Number of connectable IO Devices for RT,

max.

- of which in line, max.

64

128

128

 Number of IO Devices that can be 8; in total across all interfaces simultaneously activated/deactivated, max. 8 - Number of IO Devices per tool, max. The minimum value of the update time also depends on - Updating times communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, — for send cycle of 250 µs the minimum update time of 625 µs of the isochronous OB is decisive 500 µs to 8 ms; Note: In the case of IRT with isochronous mode, — for send cycle of 500 µs the minimum update time of 625 µs of the isochronous OB is decisive 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 µs: 375 - With IRT and parameterization of "odd" send cycles μ s, 625 μ s ... 3 875 μ s) Update time for RT — for send cycle of 250 µs $250 \mu s$ to 128 ms500 µs to 256 ms — for send cycle of 500 µs 1 ms to 512 ms - for send cycle of 1 ms 2 ms to 512 ms - for send cycle of 2 ms 4 ms to 512 ms - for send cycle of 4 ms **PROFINET IO Device** Services - PG/OP communication Yes Yes - S7 routing No Isochronous mode Yes - Open IE communication Yes - IRT Yes - MRP Yes; Requirement: IRT - MRPD Yes - PROFlenergy Yes - Shared device 4 - Number of IO Controllers with shared device, max.

Interface types

RJ 45 (Ethernet)

100 MbpsAutonegotiationAutocrossingYes

Industrial Ethernet status LED

Yes

Protocols Number of connections	
	96; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections, max.	10
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	64
 Number of S7 routing paths 	16
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
 Prioritized startup 	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
SIMATIC communication	
S7 communication, as server	Yes
S7 communication, as client	Yes
 User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte

Yes
1 472 byte
No
Yes
Yes
Yes
Yes; Standard and user pages
Yes; Standard and user pages
Yes; Data access (read, write, subscribe), runtime license required
Yes
Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
"anonymous" or by user name & password
Yes; MODBUS TCP
200 ms; For MRP, bumpless for MRPD
200 ms; For MRP, bumpless for MRPD 50
50
50
Yes; With minimum OB 6x cycle of 625 µs
Yes; With minimum OB 6x cycle of 625 µs
Yes; With minimum OB 6x cycle of 625 µs Yes
Yes; With minimum OB 6x cycle of 625 µs Yes
Yes; With minimum OB 6x cycle of 625 µs Yes Yes Yes
Yes; With minimum OB 6x cycle of 625 µs Yes Yes Yes
Yes; With minimum OB 6x cycle of 625 µs Yes 32 Yes 5 000
Yes; With minimum OB 6x cycle of 625 µs Yes 32 Yes 5 000
Yes; With minimum OB 6x cycle of 625 µs Yes 32 Yes 5 000
Yes; With minimum OB 6x cycle of 625 µs Yes 32 Yes 5 000
Yes; With minimum OB 6x cycle of 625 µs Yes 32 Yes 5 000 300 100 80 Yes; Parallel online access possible for up to 5 engineering
Yes; With minimum OB 6x cycle of 625 µs Yes 32 Yes 5 000 300 100 80 Yes; Parallel online access possible for up to 5 engineering systems

Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
• Variables	counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Alarms	
Diagnostic alarm	Yes
Hardware interrupt	Yes
Diagnostic messages	
Monitoring the supply voltage	Yes
Wire-break	Yes; for analog inputs/outputs, see description in manual
Short-circuit	Yes; for analog outputs, see description in manual
 A/B transition error at incremental encoder 	Yes
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes
Channel status display	Yes
• for channel diagnostics	Yes; For analog inputs/outputs
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects (except cam disks) 	800
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160

— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion 	5
control cycle of 4 ms (typical value)	
 Number of positioning axes at motion 	10
control cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Integrated Functions	
Number of counters	6; Of which max. 4x A/B/N
Counting frequency (counter) max.	400 kHz; with quadruple evaluation
Counting functions	
 Continuous counting 	Yes
 Counter response parameterizable 	Yes
 Hardware gate via digital input 	Yes
Software gate	Yes
 Event-controlled stop 	Yes
 Synchronization via digital input 	Yes
 Counting range, parameterizable 	Yes
Comparator	
— Number of comparators	2; per count channel; see manual for details
 Direction dependency 	Yes
— Can be changed from user program	Yes
Position detection	
Incremental acquisition	Yes
 Suitable for S7-1500 Motion Control 	Yes
Measuring functions	
Measuring time, parameterizable	Yes
 Dynamic measurement period adjustment 	Yes

Measuring range

• Number of thresholds, parameterizable

— Frequency measurement, min.

— Frequency measurement, max.

— Cycle duration measurement, min.

400 kHz; with quadruple evaluation

2

0.04 Hz

2.5 µs

 Cycle duration measurement, max. 	25 s
Accuracy	
— Frequency measurement	100 ppm; depending on measuring interval and signal evaluation
 Cycle duration measurement 	100 ppm; depending on measuring interval and signal evaluation
 Velocity measurement 	100 ppm; depending on measuring interval and signal evaluation
Potential separation	
Potential separation digital inputs	
between the channels	No
 between the channels, in groups of 	16
Potential separation digital outputs	
• between the channels	No
 between the channels, in groups of 	16
Potential separation channels	
 between the channels and backplane bus 	Yes
 Between the channels and load voltage L+ 	No
Isolation	
Isolation tested with	707 V DC (type test)
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Note derating data for onboard I/O in the manual. Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Note derating data for onboard I/O in the manual. Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Password for display	Yes

-	V
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Dimensions Width	85 mm
	85 mm 147 mm
Width	
Width Height	147 mm

12/06/2016

last modified: